

## ASSEMBLY INSTRUCTIONS

### **Before You Begin:**

Please identify all component parts and hardware pieces required before you begin. Carefully remove all of the components from the packaging and set aside for assembly. Assemble on a soft surface to prevent scratching during assembly.

### **Caution:**

Tighten all components securely before use. Failure to do so may result in personal injury. DO NOT use any sharp objects to open plastic wrapped components as damage to product or components may result.

### **Warning:**

**CHOKING HAZARD - Small Parts. Adult Assembly Required.**

Injury may result from tipping furniture. You must install the Tipping Restraint Hardware with the unit to prevent the unit from tipping and causing any accidental injury, instability, death or damage. The tipping restraint is intended only as a safety measure, it is not a substitute for proper adult supervision.

This tipping restraint is not an earthquake restraint. If you wish to add the extra security of earthquake restraints, they must be purchased and installed separately.

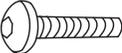
Serious or fatal crushing injuries can occur from furniture tipping over. To prevent furniture from tipping over it must be permanently fixed to the wall. Fixing devices for the wall are not included since different wall materials require different types of fixing devices. Use fixing devices suitable for the walls in your home.

Failure to detach this restraint before moving furniture may result in injury or damage.

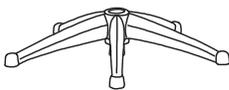
**DO NOT ALLOW CHILDREN TO CLIMB ON FURNITURE**



**Hardware:**

<b>Part A</b>		Bolt M6x25mm	QTY: 4				
<b>Part B</b>		Bolt M6x20mm	QTY: 4	<b>Part E</b>		Allen Wrench	QTY: 1
<b>Part C</b>		Bolt M6x40mm	QTY: 4	<b>Part F</b>		Cap Cover	QTY: 2
<b>Part D</b>		Flat Washer M6	QTY: 4	<b>Part G</b>		Cap Cover	QTY: 2

**Part 1: Base x1**



**Part 2: Cylinder Column x1**



**Part 3: Control Mechanism x1**



**Part 4: Seat x1**



**Part 5: Back Frame x1**



**Part 6: Left Arm x1**



**Part 7: Right Arm x1**

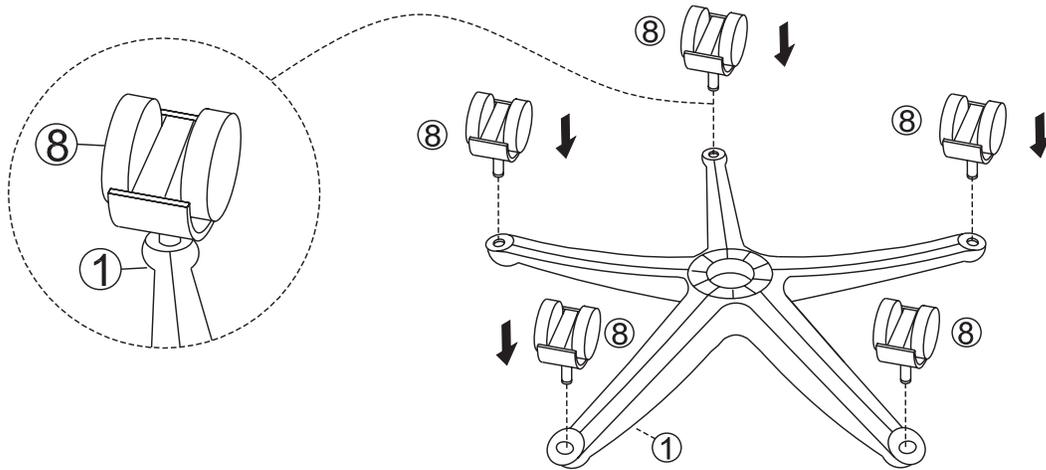


**Part 8: Caster x5**

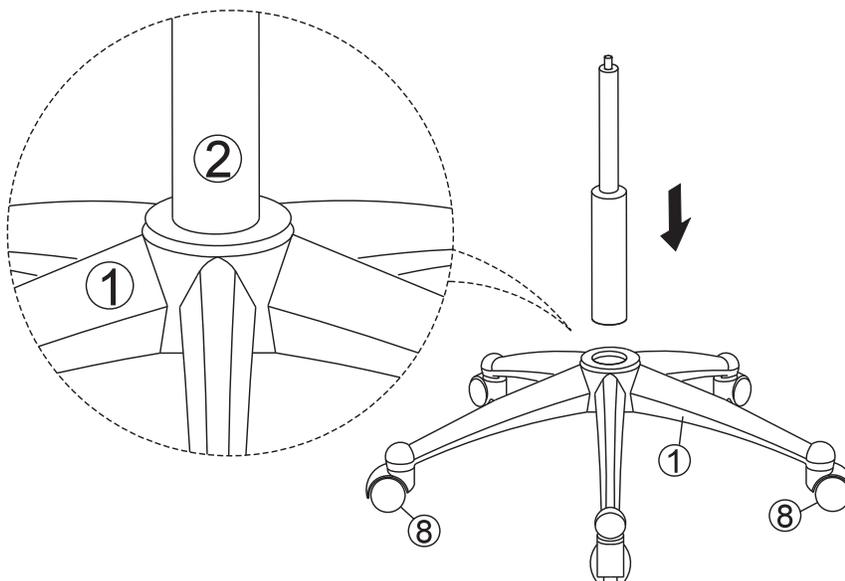


**STEP 1:**

Lay Base (Part 1) upside down on a smooth, clean surface.  
Insert (5) casters (Part 8) into the base as shown in diagram.

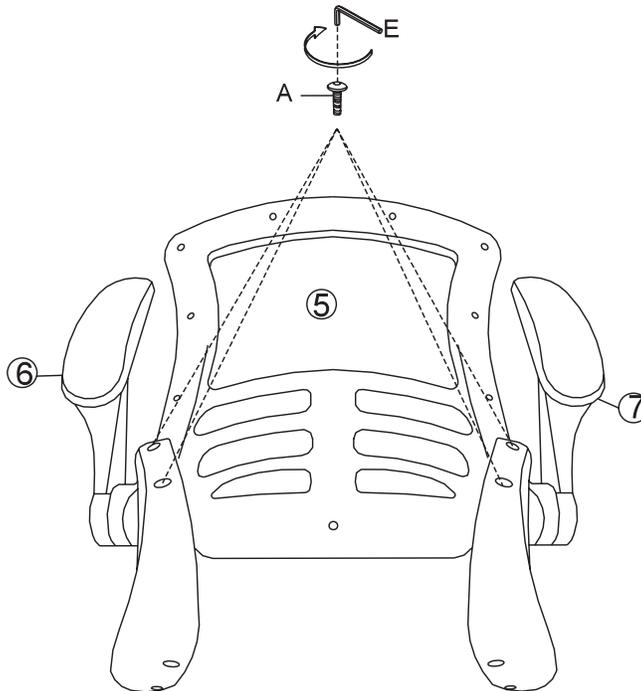
**STEP 2:**

Carefully turn over the assembled base from step 1.  
Insert the Cylinder Column (Part 2) as shown.



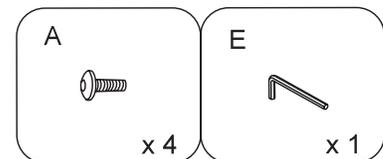
### STEP 3:

Attach **Left Arm (Part 6)** and **Right Arm (Part 7)** to the back of **Back Frame (Part 5)** using (4) **M6x25mm Bolts (Part A)**, as shown. **Don't tighten Bolts (Part A)** by using **Allen Wrench (Part E)** as shown.



### NOTE: DO NOT CROSS THREAD SCREWS.

If screws start to tighten before parts are securely together, remove screw and try again.



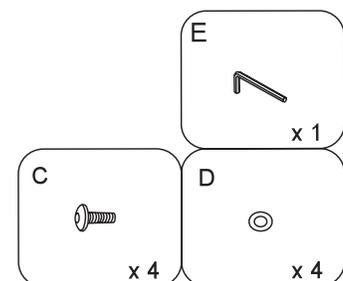
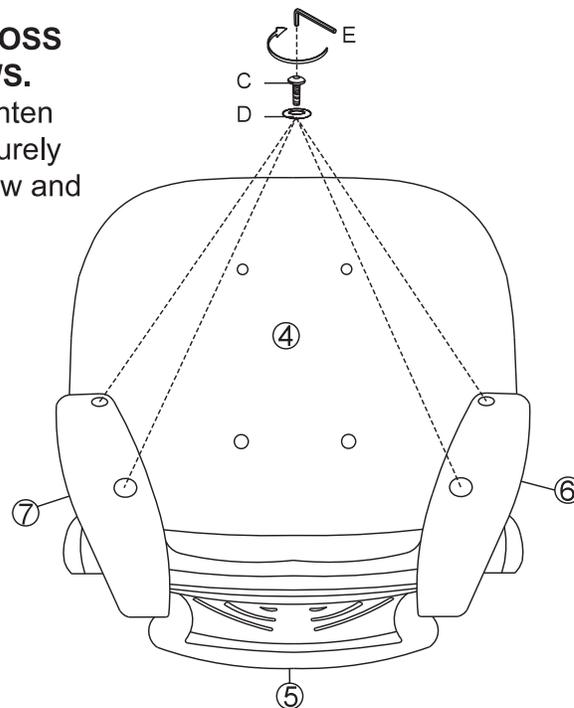
Hardware & Tools required

### STEP 4:

Attach **Left Arm (Part 6)** and **Right Arm (Part 7)** to underside of the **Seat (Part 4)** by using (4) **M6x35mm Bolts (Part C)** and (4) **Flat Washers (Part D)**, as shown. Tighten **Bolts (Part C)** by using **Allen Wrench (Part E)** as shown.

### NOTE: DO NOT CROSS THREAD SCREWS.

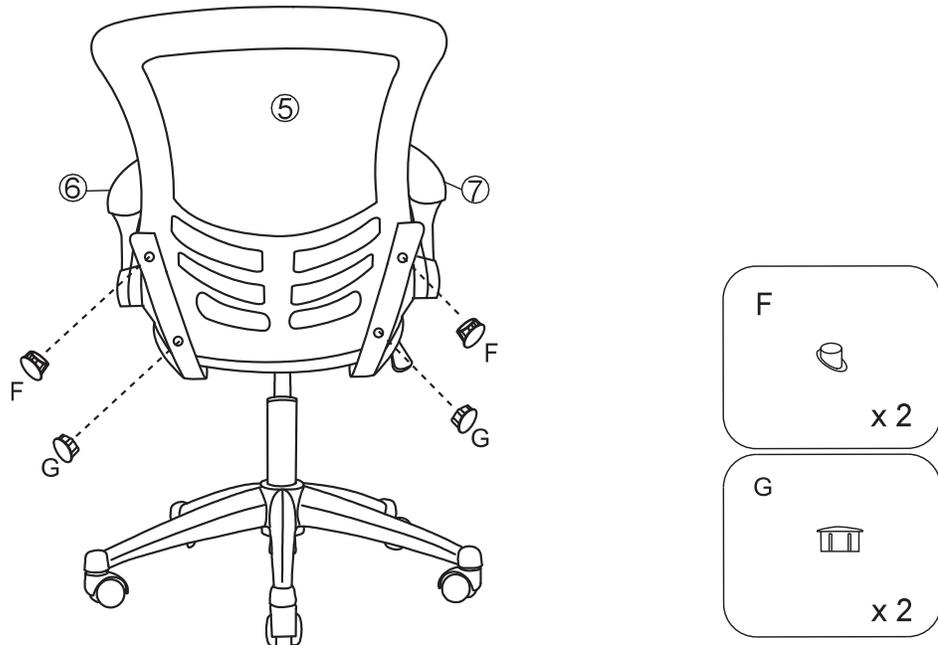
If screws start to tighten before parts are securely together, remove screw and try again.



Hardware & Tools required

**STEP 7:**

Tighten all **Bolts** by using **Allen Wrench (Part E)** first, Attach **Cap Cover (Part F)** and **Cap Cover (Part G)** to the holes on **Left Arm (Part 6)** and **Right Arm (Part 7)** by hand as shown.

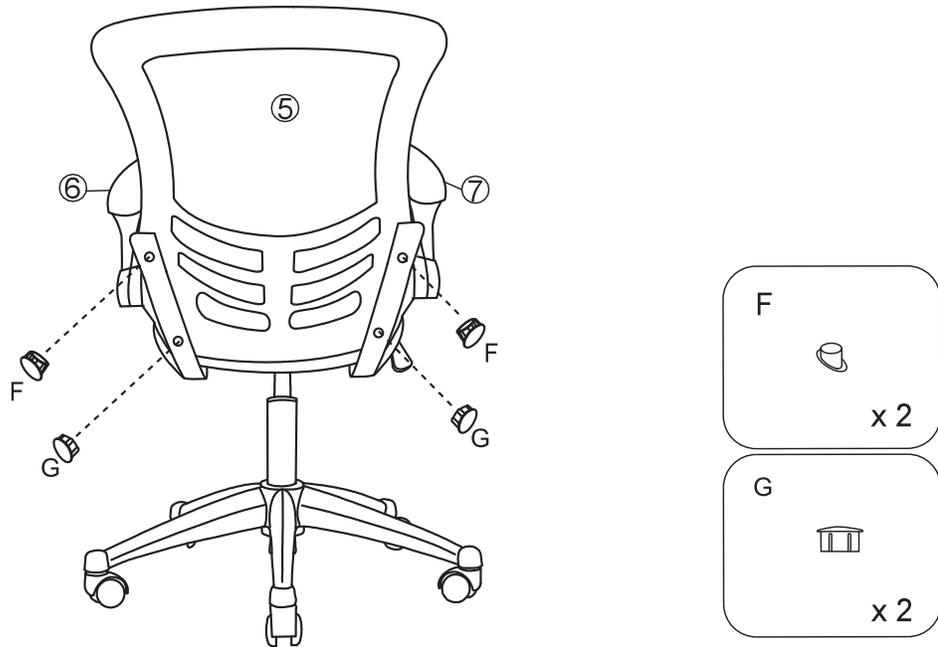


Hardware & Tools required

**STEP 8:**

**STEP 7:**

Tighten all **Bolts** by using **Allen Wrench (Part E)** first, Attach **Cap Cover (Part F)** and **Cap Cover (Part G)** to the holes on **Left Arm (Part 6)** and **Right Arm (Part 7)** by hand as shown.



Hardware &amp; Tools required

**STEP 8:**

## Functionality



### \* Flip Back Armrest



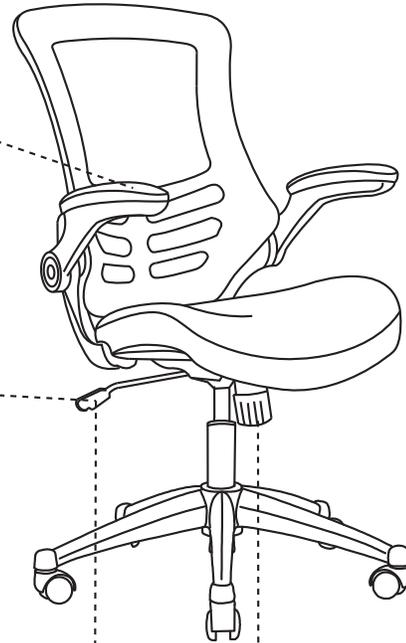
### \* Chair Tilt

- Sitting in the chair pull lever up. Move your upper body fore and aft to a comfortable position. When comfortable lock the position by pushing the lever down.



### \* Chair Height Adjustment

- To increase chair height pull lever upward while lifting body weight slightly off the seat.
- Release lever at desired height.
- To lower chair height sit fully into the chair and pull lever upward.
- Release lever at desired height.



### \* Adjustable Tilt Tension Control

- Turn continuously to adjust how quickly chair tilts back & forth.

**Note:** If adjusting while sitting in chair:  
Turn knob left to tighten tension.  
Turn knob right to loosen tension.